



Thank you for your interest in i-SUSTAIN's **Cycling the Wine Region of Portugal** to take place from **May 21-26, 2017**

i-SUSTAIN's tours are unique in that we include site visits that relate to our client's interests and they are equally for non-bicyclists as well as bicyclists. We know that its common for friends or partners to want to travel together but don't have the same love of bicycling. For this reason, our tours are designed for participants who want to ride the whole time, ride part of the time, or don't want to ride at all. Our goal is that everyone has a great time.

Another distinction is that we include unique professionally-relevant site visits and presentations. In this case, since we expect many participants who work in the built environment, we will be touring marble quarries and cork forests.

Cost of the Tour:

Regular Registration: **\$4,490**

Late Registration (after April 1): **\$5,200**

Payment Schedule:

Down payment of **\$1995** is due with application. Remainder is due sixty days prior to the start date.

Any payments for **Late Registration** must be made in full.

Cancellation:

\$695 constitutes a non-refundable deposit. The remainder of the deposit is refundable up to 90 days before the start date of the study tour. After this date there is no refund but 50% of the total payments will be applied towards any future i-SUSTAIN tour (Professional or Recreational).



The fee includes:

- Premium hotels where possible - double occupancy*
- Breakfast and either lunch or dinner each day
- The program: all site visits and presentations such as marble quarry tours and cork forest tours
- Wine tasting every evening at a different winery
- All program-related transportation for riders and non-riders (not including airfare)
- Bike rental
- Sag wagon, bike mechanic and local guides

*Don't want a roommate? Single occupancy accommodations are available for an additional **\$950**.

Registration & Application Process

Please complete the registration form below and include with your payment in the form of a check. We do not accept credit cards.

- ___ Regular Registration Fee **\$4,490**
- ___ Late Registration Fee **\$5,200**
- ___ Single Occupancy Surcharge **\$950**

AIRFARE IS NOT INCLUDED IN THE ABOVE PRICES

Make checks payable to i-SUSTAIN, Inc. and mail to: i-SUSTAIN 1018 E. Capitol St. NE Washington, DC 20003

or

Electronic payment information:
Keybank Holman Road
9735 Holman Rd NW, Seattle, WA 98117
Account Name: i-SUSTAIN
Routing Number: 125000574
Account Number: #472825009369



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